



40STDS - 40PC. SAE TAP AND DIE SET

**MATCO TOOLS**  **40 PIECE SAE TAP & DIE SET** **40STDS**

**PARTS BREAKDOWN**



The diagram displays 40 numbered items arranged in rows. The top row contains 18 taps (numbered 01-18) and 17 dies (numbered 19-35). The second row contains 18 die inserts (numbered 19-35). The third row contains 2 die holders (numbered 36-37), 1 tap handle (numbered 38), 1 die handle (numbered 39), and 1 screwdriver (numbered 40). The fourth row contains 1 wrench (numbered 41).

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Item: 40STDS

Description: 40PC. SAE TAP AND DIE SET

Notes: MT38TH-JAW (small tap holder 2pc jaws) MT39TH-JAW (large tap holder jaws)

Figure No	Part Number	Description	No. Reqd	Warranty Code
1	H11220T	1/2 NF20 TAP F/40STDS	1	A
2	H1MT1213T	1/2 NC13 TAP F/40STDS	1	A
3	H1MT71620T	7/16 NF20 TAP F/40STDS	1	A
4	H1MT71614T	7/16 NC14 TAP F/40STDS	1	A
5	H1MT3824T	3/8 NF24 TAP F/40STDS	1	A
6	H1MT3816T	3/8 NC16 TAP F/40STDS	1	A
7	H1MT51624T	5/16 NF24 TAP F/40STDS	1	A
8	H1MT51618T	5/16 NC18 TAP F/40STDS	1	A
9	H1MT1428T	1/4 NF28 TAP F/40STDS	1	A
10	H1MT1420T	1/4 NC20 TAP F/40STDS	1	A
11	H1MT1224T	12 NC24 TAP F/40STDS	1	A
12	H1MT1032T	10 NF32 TAP F/40STDS	1	A
13	H1MT1024T	10 NC24 TAP F/40STDS	1	A
14	H1MT832T	8 NC32 TAP F/40STDS	1	A
15	H1MT632T	6 NC32 TAP F/40STDS	1	A
16	H1MT440T	4 NC40 TAP F/40STDS	1	A
17	H1MT1827T	1/8 NPT27 TAP F/40STDS	1	A
18	H1MT1213D	1/2-13 DIE F/40STDS	1	A
19	H1MT1220D	1/2-20 DIE F/40STDS	1	A
20	H1MT1827D	1/8 NPT DIE F/40STDS	1	A
21	H1MT71614D	7/16-14 DIE F/40STDS	1	A
22	H1MT71620D	7/16-20 DIE F/40STDS	1	A
23	H1MT3816D	3/8-16 DIE F/40STDS	1	A
24	H1MT3824D	3/8-24 DIE F/40STDS	1	A
25	H1MT51618D	5/16-18 DIE F/40STDS	1	A
26	H1MT51624D	5/16-24 DIE F/40STDS	1	A
27	H1MT1420D	1/4-20 DIE F/40STDS	1	A
28	H1MT1428D	1/4-28 DIE F/40STDS	1	A
29	H1MT1032D	10-32 DIE F/40STDS	1	A
30	H1MT1224D	12-24 DIE F/40STDS	1	A
31	H1MT832D	8-32 DIE F/40STDS	1	A
32	H1MT1024D	10-24 DIE F/40STDS	1	A
33	H1MT632D	6-32 DIE F/40STDS	1	A

34	H1MT440D	4-40 DIE F/40STDS	1	A
35	H1MT35SD	SCREW DRIVER F/40STDS	1	A
36	H1MT36STG	SAE PITCH GAUGE F/40STDS	1	A
37	H1MT37DH	DIE HOLDER F/40STDS	1	A
38	H1MT38TH	1/8-1/4 TAP HOLDER F/40STDS	1	A
39	H1MT39TH	1/4-1/2 TAP HOLDER F/40STDS	1	A
40	H1MT40R	RAPID SELECT RATCHET F/40STDS	1	A